

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>011.42190ZN</b>	<b>L.20/00128/9 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>4,2X19</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	7,84	8,20	7,91-8,10	10	0
HEAD THICKNESS	2,75	3,05	2,93-2,97	10	0
RADIUS UNDER HEAD	R 0,60		0,50-0,70	10	0
RECESS DIAMETER	4,60		4,50-4,56	10	0
RECESS DEPTH #2	1,80	2,46	2,03-2,10	10	0
FIRST FULL THREAD UNDER HEAD	1,40 MAX		1,35-1,40	10	0
MAJOR DIAMETER	4,04	4,22	4,13-4,16	10	0
MINOR DIAMETER	2,95	3,10	2,99-3,02	10	0
PITCH	1,40		1,41-1,43	10	0
THREAD ANGLE	60°		58°20'-5°40'	10	0
POINT ANGLE	40°	50°	40°-42°40'	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	18,20	19,80	18,41-18,76	10	0
TORSION	46 KGF-CM MIN.		56-58	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	WITH CONE POINT		OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WY559	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	78	11	5	3	9	4	6	1	29	2

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>mm</b>
<b>5,50</b>